



) HDVLELOLW\ RI D %LRUHPHGLDWLRQ 3URFHVV  
1XWULHQW 13. IRU +\GURFDUERQ &RQWDPLQD'

\$ E G H O G S M E D G L D R X W K H U = \$ I D E G R I X O U I Z D K H E , P \ D E Q O D Q S D I G D % H Q + D V V H Q E K R I D B E H V C I V D / Q E X Q R N W D U + D P G L

/DERUDWRU\ RI OLFURELDO (FRORJ\ DQG 7HFKQRORJ\ 'HSDUWPHQW RI %LRORJLFDO DQG &KHPLFDO (QJ 7XQLV 8QLYHUVLW\ RI &DUWKDJH 7XQLVLD

1DWLRQDO 6FKRRO RI (QJLQHHUV RI 6ID[ %3

6ID[ 8QLYHUVLW\ RI 6ID[ 7XQLVLD

&HQWUH GH UHFKHUFKH HW GH WHFKQRORJLH GH O pQHUJLH 7HFKQRS{OH GH %RUM &pGULD %3 1 f

/DERUDWRU\ RI 3ODQW %LRWHFKQRORJ\ 1DWLRQDO ,QVWLWXWH RI \$SSOLHG 6FLHQFH DQG 7HFKQRORJ\ &XQQLQJJKDP DQG 3KLOS LQYHV &RIUHHVSROGLQSE\ /DERUDWRU\ RI OLEURELDO\ (ERORI\ DQG ZHEKOPORI\ 'HSUDUWHPH

GRUHQKQZQQLDQHMSLQD QLEQ DEDURWNSR RT JEF CREF E1 RD XJ PHQH DRW MRPXO DWI RQ YLD LOR  
\$S\$OLHG 6FLHQFH DQG 7HFQKRORJ ,16\$7 7XQLV 8QLYHUVLW RI &DUWKDJH DTKQVLM DTD DO<sup>JPDLO</sup> F  
THE GRUHL .COM 0.00752 GRUHL .COM 0.01

&RS\ULJKW \$ELG \$ HW DO 7KLV LV DQ RSHQ DFFHVV DUWLFDQHOLYWWNULEXWHGQXQGHU WKHWHWLPQFRWW

\$EVWUDFW

FRQWDPLQDWHG VRLO E\ XVLQJ ELRC  
ZKLUWWXPEXVHG RQ WKH SUREHVWLOLWLPHVWHGRXQDWHG RQ WKLOXWUHVORVWVPLQJ

GLHVHO FRQWDPLQDWHG VRLO XQGHU QDWXUDO FROGLWLRQV %LRGHJUDGDWLRC  
13" @ 7KH DLP RI WKLV VWXGI LV WKH HY  
73L LO VSID@ n0 SURGXEWLPO BLBLO wUHGXFWLRQ RI VRLOVU PAEUFERNPAVd h

OLFURELDO FRPPXQLW\ VWUXFWXUHV LQ K<sup>G</sup>W<sup>X</sup>G<sup>D</sup>U<sup>H</sup>P<sup>R</sup>QWDPLQDWHG VRLO  
DUH LQIOXHQFHG E\ D QXPEHU RI IDFWRUV V<sup>G</sup>K<sup>G</sup>O<sup>V</sup> VRLO<sup>W</sup>SH XFR<sup>G</sup>HQWWDPLWLRG  
DQG ELRDYDLODELOLW\ RI WKH FRQWDPB<sup>B</sup>QGW\ QXW<sup>D</sup>WQ<sup>R</sup>X<sup>F</sup>R<sup>G</sup>WHQR<sup>W</sup>U<sup>E</sup>  
WHPSHUDWXUH RI JHO FRQWHQW DQG S+> Z@Z@\\$%> SPCGCS C/ /< \\$O\\$HLLPDR<sup>L</sup>

%LRUHPHGLDWLRQ ZKLFK LV GHILQHG  
PLFURRUJDQLVPV SODQWV RU HQJ\PHV  
FRQWDPLQDQWV LQ D OHVV WR[LF VSHFLHV  
LWV FRVWV DQG EHQHILWV WKDW UHVXOW  
727\$7UDQG 2,77,%<,\$Q\$QEDQD JT  
QVR UDV KSHURV WHWQW KDWLXVQDV )LJXUH  
SQR ORQUGWHLR QWRS WLQDFQLSRQPOI E\ KIG  
RLLVOD PHQG DWGWBFD UYER PHWKRDFH XH  
ISHPH WHQFSTR BDQDWWLUDQHQHRYHODWLH

9DULRXV IRUPV RI WUHDWPHQW WHFKQPORLHY VWHULOH PO SROHWKIOHQH E  
ELRUHPHGLDWLRQ RI GLHVHO FRQWDPLQDWG ETRUH XQGSTURJREQJQXWKHU DQD  
OLWHUDWXUH > @

7KH FOLPDWH RI \$ULDQD LV DULG \$KODU\FWIHFU\ IDQG OEWV\ DQG ZDUP  
VXPPHUV IURP -XQH WR \$XJXVW DQG FRRO ZHW ZLQWHUV IURP  
'HFHPEHU WR )HEUXDU\ 7KH DQQXDO SUHFLSLWDWLRLQ LQ WKH UHJLRQL\\$ROOXV  
PP 7KH DQQXDO SUHGRPLQDW ZLQG GLUHFWLRLQ LQ \$ULDQD LV QRUWKZDUG  
7KH DQQXDO DYHUDJH ZLQG VSHHG LV P V ZKLOH WKH PD[LPXP  
PRQWKO\ DYHUDJH ZLQG VSHHG RFFXUV LQ \$SULOZLWKD PDQQLWXGH RI\\$C P QQ  
P V 7KH DQQXDO DYHUDJH WHPSHUDWXUH RI \$ULDQD LV DURXQG r&



)LJXUHFDWLRLQ RI VDPSOLQJ VLWHV LQ IDU QRUWK HDVWHUQ SDUW RI  
7XQLVLD

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,Q RUGHU WR UHGXFH WKH VRLO WUHDWPHQW WLPH XVLQJ WKH PLFURFRVPV D  
ILUVW WKH FRQWDPLQDWG VRLO ZDV HQULFKHG E\ QXWULHQWV LQRUJDQLF 13  
ZLWK UDWLRLQ RI 7KH HQULFKHG VRLO ZDV SUHSDUHG DW RI WKH WRWDO  
ZHLJKW RI WKH FRQWDPLQDWG VRLO E\ DGGLQJ QXWULHQWV RQ WKH & 13  
UDWLRLQ RI DSSUR[LPDWHO\ > @

6DPSOLQJ VRLOV ZHUh GLYLGHG LQWR WKUHH WRZ OLWHUV VWHULOH IODVN H  
FRQWDLQLQJ NJ RI VRLO 7KH KHLJKW RI WKH IODVN ZDV FP ZLWK FP  
LQWHLQDQ GLDPHWHU HYHU\ IODVN KDV PDQ\ RSHQLQJV DW WKH EDVH WR SUHYH  
ZDWHU ORJLQJ (YHU\ VRLO VDPSOH RFFXSLHG DSSUR[LPDWHO\ KDOI WKH  
YROXPH RI WKH IODVN OHDLQJ HQRXJK KHDG VSDFH

,Q WKH ILUVW IODVN WKH VRLO VDPSOH ZDV WKRURXJKO\ PL[HG ZLWK D KDQG  
WURZHO VDQLWL]HG ZLWK HWKDQRO 7KH LQRUJDQLF QXWULHQW ZDV  
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WDNHQ ZLWKRXW QXWULHQW DV FRQWURO V\VWHP

OLFURFRVPV ZHUh NHSW DW URRP WHPSHUDWXUH LQ D ODERUDWRU\  
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P/ VWHULOH GLVWLOOHG ZDWHU WR VXEVWLWXWH IRU HYDSRUDWHG ZDWHU  
DOVR PL[HG HYHU\ RWKHU GD\ IRU DHUDWLRLQ 7KH WRWDO K\GURFDUERQ  
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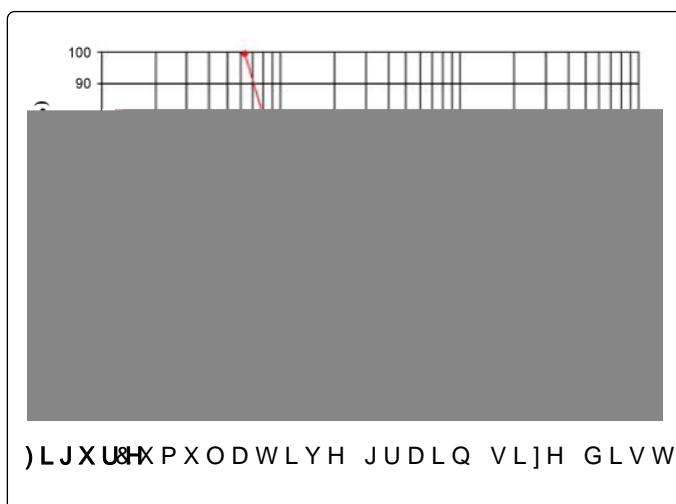
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7KH S+ RI WKH PHGLXP ZDV DGMXVWHG WR DOO PHGLD DQG VROXWLRQ  
ZHUh SUHSUHG ZLWK /LWHU GLVWLOOHG ZDWHU DQG DXWRFODYHG DW r& IR  
PLQ \$IWHU LVRODWLRQ DQG IRU WKH ZRUNLQJ FHOO EDQNV WKH PLFURELDO  
VXVSHQVLRQ ZDV UHVXVSHQGHG LQ IUHVK 0LQLPDO 0HGLXP 00  
FRQWDLQLQJ RI JO\FHURO DQG VWRUHG LQ FU\R YLDOV r&

5HVXOWV DQG 'LVFXVVLRQV

6RLO DQDO\VLV

\$FFRUGLQJ WR WKH UHVXOWV RI WKH VRLO WH[WXUH DQDO\VLV WKH VDPSOH V  
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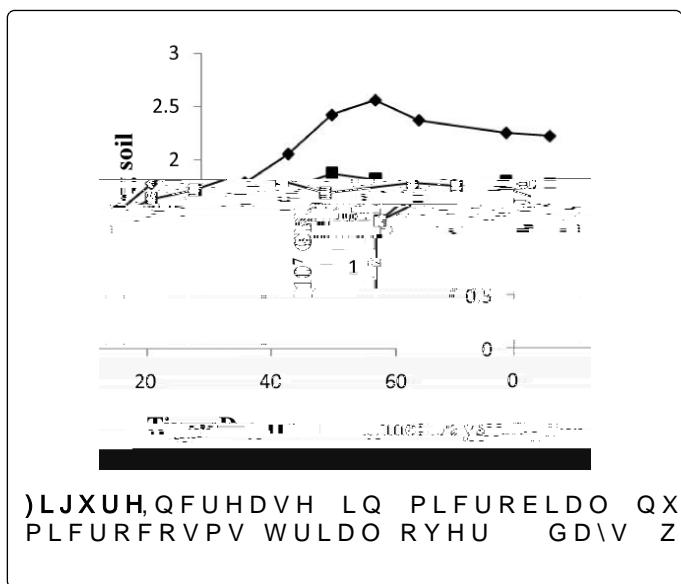


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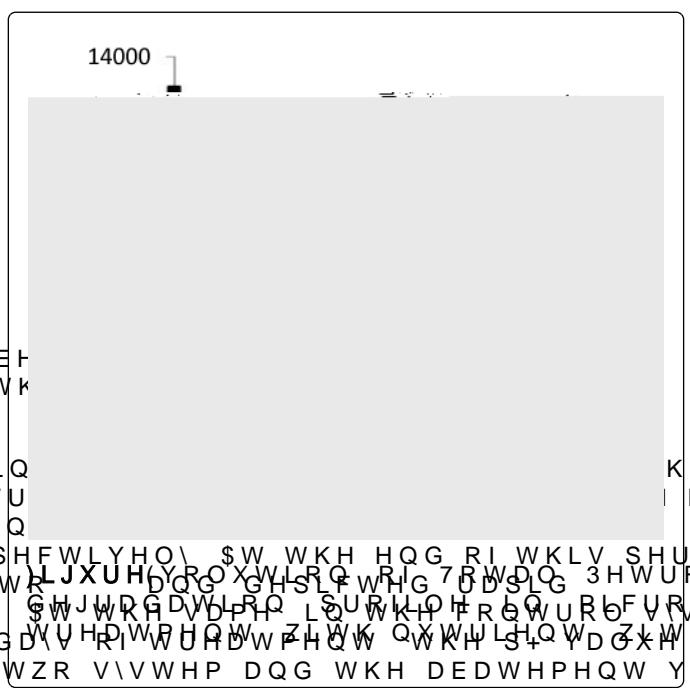
9DOXHV

S+



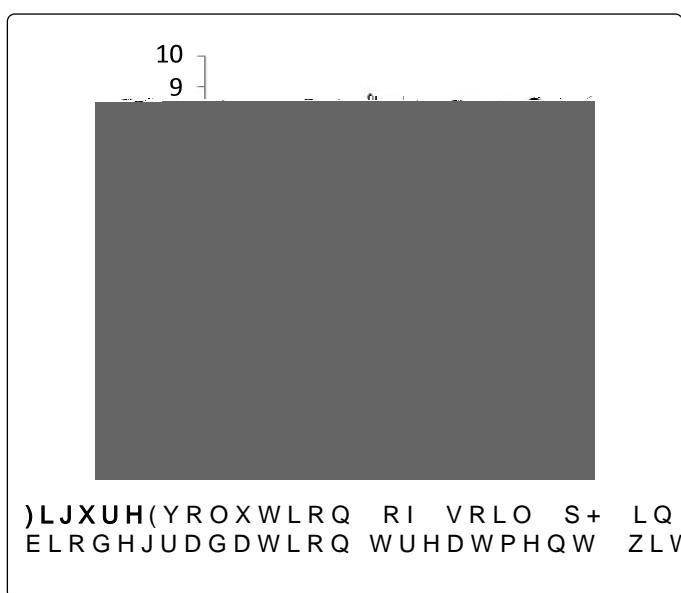
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PLFURFRVPV WULDO RYHU GD\V ZLWK

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K\GURFDUERQV VROXELOLW\ SROOXWDQW  
0LFURFRVPV ZHUH NHSW DW URRP WHPSH  
ODERUDWRU\ LQFXEDWRU LQ RUGHU WR ID  
DQG PDVV WUDQVIHU



7KH S+ YDOXHV ZHUH VLPLodu ZLWKLQJ  
DYHUDJH RI LQ WZR PLFURFRVPV WU  
GD\V RI WUHDWPHQW S+ VKRZHG DQ  
IURP WR LQ WZR V\WHPV UHVSHFWLYH  
GD\V WKH S+ UDQJHG IURP WU  
LQFUHDVHV LQ WKH WUHDWHG V\WHPV  
LQFUHDVH IURP WR \$IWHU GD\V  
GHFUHDVHG SURJUHVVLYHO\ IRU WKH WU  
UHDFKHG DQG UHVSHFWLYH  
S+ FKDQJLQJ REVHUYHG ZDV FRQILUPHG  
> @ WKDW PLFURELDO FRPPXQLW\ V  
FRQWDPLQDWHG VRLO DUH LQIOXHQFL  
ELRGHJUDGDWLRO V

Q KDG DC  
U I  
Q ILUVW  
S HFWLYHO\ \$W WKH HQG RI WKLV SHULRG  
W RLJXUHDYRQXWLRQ GHSLFQWHG 7 DWSOG 3 HWUROHXI  
G WJWLRQ DWLRLQ LSWKLOH FRQWURFLURFWRHP  
D WUHRPWHQW ZHWK QWKWLHQWDQXWKRXW  
WZR V\VWHP DQG WKH DEDWPHHQW YDOXH  
HO\ )LJXUH 7KH DYHUDJH RI  
G )KHWDPHURVXOWRILKUHGUWKPW WKH 7  
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=HG DLS YDQWVHQLQJWKH  
V\VWHP WKH VDPA SURILOH FKDQJLQJ Z  
FRQFHQWUDWLRQ YDOXH UDQJHG IURP  
ILUVW V\VWHP WKH 73+ FRQFHQWUDWLRQ  
WKH HQG RI WUHDWPHHQW LW LV UHODWLY  
V\VWHP ZKLFK KDYH DQ DYHUDJH RI  
VLPXODWLRQ SURFHVV LV VLJQLILFDQWO\> @ DQG > @ 8QH[SHFWHGO\ WKH G  
ELRGHJUDGDWLRQ EHWZHHQ WKH WUHDWH  
ODUJH GLIIHUHQFH EHWZHHQ EDFWHULD  
KDQG 7KH )7,5 VSHFWUXP LJXUH RI VK  
OHYHO RI i aUHSURVHQWLQJ a2+ VWUHW  
JURXSV DQG DOVR UHSUHVHQWLQJ VWUHW  
JURXSV ZHUh REVHUYH & HDN REFLHUYH  
ZDV LQGLFDWLYH RI WKH &a+ JURXS & RPS  
WZR V\VWHPV LJXUHV DQG LW IRXQG  
+ ERQGV DUH PDLQO\ GHJUDGHG LQ FF  
K\GURFDUERQV ERQGV GXH WR ERQGHG 2  
WKH WUHDWPHHQW 7KLV FRXOG EH H[SO  
DURPDWLF IUDFWLRQ DUH GHJUDGHG LQ  
WFLUELA\REV@P YGXW\KQ@P €pD aQ SURFHV  
QXWUH QW ZIWKRXW QXWUH QW



)LJXUH(YROXWLRQ RI VRLO S+ LQ  
ELRGHJUDGDWLRQ WUHDWPHQW ZLV

, Q RWKHU KDQG VRLO WHP SHUDWXUH DQG VRLO PRLVWXUH DIIHFW WKH NLQHW  
RI K\GURFDUERQ VRLO UHDFWLRQV GXULQJ WKH ELRUU PHG LDWL RQ SURFHVV  
OLFURELDO DFWLYLWLHV LQ VRLO LQYROYH HQ]\PDWLF DQG ELRFKHLPLDO  
SURFHVVHV UHODWHG WR WHP SHUDWXUH VHQLWLHYH

ORUHRYHU WKH DHURELF ELRGHJUDGDWLRQ RI K\GURFDUERQ FRPSRXQG LV  
WKH PRGLILFDWLRQ DQG GHFRPSRVLWLRQ RI WKH FRPSRXQG E\ VRLO EDFWHULDO  
WR SURGXFH XOWLPDWHO\ DFQHQ\ OZV2WFLW\ ERQ GLR[LGH &  
PRGLILFDWLRQ LV FDUULHG RXW HQWLUHO\ E\ HQ]\PHV ORFDWHG ZLWKLQ WKH  
PLFURELDO FHOOV 7KLV K\GURFDUERQ ELRGHJUDGDWLRQ LV D ELRORJLFDOO\

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PLFURFRVPdV SURFHVV ZDV HIIHFYLH DQ'@ DSSORLUFUDHE @HQ FAKR]7 & Q %DUDXQ KV R L @ DZULM  
HFRQRPLF DQG YHUVDWLOH HQYLURQPHQW @DQG WFWH B@ P@H CKW U@R D@R @H G@H J@H D@H H@H  
PDMRU GHFRQWDPLQDWLRQ DERXW DSSURFLCPDWHR@ZWK \$SSQJFNY  
VRLO UDWRI K\GURFDUERQ UHPRYDO GJLUS @DOODUGXH@ RI WUPDWWPAQW RJODQG  
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HYDOXDWLRLQ RI WKH LQ VLWX H[SHULPHQWDO SHULRUPDQFH VD TDFWRUV  
DIIHFWLQJ WKH DELOLW\ RI WKH PLFURFHV IRU GHWR[LI LEDWLRLQ DQG  
UHKDELOLWDWLRLQ WKH K\GURFDUERQV LQHQYLURQPHQWV PRORJ  
02'(&20 OHWKRG RORJ\ IRU PXQLFLS  
5HIHUhQFHv FKDUDFWHUL]DWLRQ QGHGQ \$'(0 5HSRUW  
30RKQ/HVNRYVHN + %ULFHOM 0 %LRORJ\ GJLUDGJLQJ PRWBU 7HVW RI DQ D  
RLO LQ ZDWHU \$FWD &KLPLFD 6ORYHQLFD 6LHQFH 6RFLHW\ RI \$PHULFD -RXUQDO  
/HDK\ -\* &ROZHOO 55 0LFURELDO GHJUDGDWLRLQ BXVKGURFDUERQYLO  
WKH HQYLURQPHQW 0LFURELRO 5HY 3DUW &KHPLFDO DQG PLFURELORJLFDO SU  
:ROLFND %LRGHJUDGDWLRLQ 7KH 1DWXUDQO OHWKRG 6RFLHW\ TXLGDWLRLQ  
(QYLURQPHQWDO 3ROOXWHG E\ 3HWUROHXP 3DUW  
3UDFH 3URSHUWLHV \$/ 3DJH 5+ OLOOHU '5 .HHQH  
0DUJHS\LCFKLQQHU ) %LRGHJUDGDWLRLQ 8(3\$ 0LFURELRO 3RWDVVLXF  
K\GURFDUERQV LQ H[WUHPH HQYLURQPHQWV \$SSO 0LFURELRO 3RWDVVLXF  
\*UHHU & :K\WH /\* 1LHGHEHJHU 7' 0LFURELRO &RPPXQLWLHV  
LQ +\GURFDUERQ &RQWDPLQDWLG 7HPHGLDWLRLQ 7HVW 0HWKRG IRU (Y  
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HGQ 6SULQJHU %HUOLQ +HLGHOEHJU 8SGDWH 6:  
2NRK\$ 7UHMR +HUQDQGH] 0 5PHGLDWLRLQ 7HVW 0HWKRG IRU (Y  
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\$IU - %LRWHFKQRO 8SGDWH 6:  
)UDQNHQE\UJ(HPUHVRQ .' 7XUQHU ': \$JQOF\ 8(3\$ 0HWKRG URO \$WRP  
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ELRVWLPXODWLRLQ LQ H[ VLWX WUHDWPHQW RI GLHVHO FRQWDPLQDWLG VRLO /DQG  
&RQWDPLQDWLRQ DQG 5HFODPDWLRLQ  
&KHP@D@D@DVVLVW \$ 'URXLFKH 0 /RXQLFL + 'URXLFKH 1 HW DO  
0LFURELORJLFDO DVSHFWV VWXG\ RI ELRUHPGLDWLRLQ RI GLHVHO FRQWDPLQDWLG  
VRLOV E\ ELRSLOH WHFKQLTXH ,QWHUQDWLRQDO %LRGHWHULRUDWLRLQ  
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SURFHVV LQ VDQG\ VRLO ,QWHUQDWLRQDO %LRGHWHULRUDWLRLQ %LRGHJUDGDWLRLQ  
4LQ \* \*RQJ ' )DQ 0< %LRUHPGLDWLRLQ RI SHWUROHXP  
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'LDV 5/ 5XEHUWR / +HUQ@QGH] ( 9@]TXH] 6& /R %DOER \$ HW DO  
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\*UDFH /LX 3: &KDQJ 7& &KHQ &+ :DQJ 0= +VX +: (IIHFVV  
RI VRLO RUJDQLF PDWWHU DQG EDFWHULDO FRPPXQLW\ VKLIW RQ ELRUHPGLDWLRLQ  
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%LRGHJUDGDWLRLQ  
\$EHG 500 \$O 6DEDKL - \$O 0DTUDVKL ) \$O +DEVL \$ \$O +LQDL 0  
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