

Abstract

Chitosan Films: Chitosan, a biopolymer derived from chitin Biopolymers, derived from renewable resources, are gaining in the isonetic or isstate and in the isonetic or isstate and isonetic or isonet

preservation techniques for fresh produce, highlighting their potential applications, challenges, and future directions for the food industry. The food industry. The food industry.

Keywords: Biopolymers; Food preservation; Fresh produce; Sustainable packaging; Chitosan; Cellulose; Antimicrobial agents

Introduction

Fresh produce, such as fruits and vegetables, is highly perishable and susceptible to spoilage due to microbial contamination, moisture loss, and oxidation. Traditional preservation techniques, such as refrigeration, chemical additives, and synthetic preservatives, are commonly used but come with limitations, including environmental concerns, health risks, and high costs. With increasing consumer demand for natural, healthy, and environmentally friendly alternatives, biopolymers have emerged as promising solutions for improving the preservation of fresh produce. Biopolymers are natural, biodegradable polymers derived from renewable resources like plants, animals, or microorganisms. Common examples include starch, chitosan, cellulose, and alginate, which possess unique properties that make them suitable for use in food preservation [1]. ese biopolymers are known for their ability to form Ims and coatings, acting as barriers to moisture loss, gas exchange, and microbial contamination. Additionally, biopolymers can be combined with bioactive substances such as antimicrobial agents,

antioxidants, and vitamins to enhance their functionality in preservingncorporation of Active Ingredients in Biopolymer Coatings the quality and safety of fresh produce. Biopolymer-based coatings can be enhanced by incorporating

is article explores the role of biopolymers in innovative bioactive substances that o er additional preservation bene ts. ese preservation techniques for fresh produce, focusing on the active agents can be antimicrobial compounds, antioxidants, or natural potential applications, bene ts, and challenges. By harnessing the servatives that further improve the functionality of biopolymer lms unique properties of biopolymers, the food industry can create more that the produce of the pro

sustainable, eco-friendly, and e ective siothe ripening process of fruits and vegetables. Biopolymer Ims can slow down respiration rates, reduce moisture loss, and prevent physical Antimicrobial Agents: e addition of antimicrobial agents, damage, all of which contribute to extending shelf life [3].

*Corresponding author: Jon Jeeg, School

such as essential oils (e.g., oregano, thyme, and clove oil) or metal nanoparticles (e.g., silver, zinc), enhances the antimicrobial properties of biopolymer Ims. ese agents act as natural preservatives, inhibiting the growth of bacteria, fungi, and molds, which are responsible for food spoilage. For instance, incorporating garlic extract or cinnamon oil into chitosan-based Ims has been shown to e ectively extend the shelf life of vegetables and fruits by preventing microbial contamination [6].

Antioxidants: Oxidation is another major factor that contributes to the deterioration of fresh produce. Incorporating antioxidants, such as ascorbic acid (vitamin C), polyphenols, or avonoids, into biopolymer Ims can help delay the oxidation process and preserve the nutritional quality of the produce. ese antioxidants help maintain the color, avor, and nutritional value of fruits and vegetables, especially in highly perishable products like berries, apples, and leafy greens.

Biopolymer Films in Active and Intelligent Packaging

In addition to edible coatings, biopolymers are also used in the development of active and intelligent packaging systems that monitor and regulate the storage environment of fresh produce. Active packaging systems release or absorb substances to extend the shelf life of the product, while intelligent packaging incorporates sensors to monitor the freshness of the produce in real time [7].

Oxygen Scavengers and Moisture Regulators: Active packaging made from biopolymers can include oxygen scavengers that absorb excess oxygen, which helps prevent oxidation and slows down the ripening process. Moisture-regulating packaging is also important for reducing wilting and maintaining the desired texture of fresh produce, particularly leafy vegetables and herbs.

Smart Packaging with Sensors: Some biopolymer-based packaging