

The objective of this study was to determine the effect of five pharmaceutically used excipients e.g. L-lactose, hydroxy propyl methyl cellulose (HPMC) 1, leucine, D-mannitol and Pluronic F127 (PI F127) on the ibuprofen (Ibu) solubility in water (W) - ethanol (E) co-solvent systems. The solubility was measured in water (W) - ethanol (E) mixtures from 0 to 50% w/w ethanol at 10, 25 and 40 °C by the dissolution method using UV spectrophotometry. The Ibu solubility without excipients in water (zero ethanol) was low (~ 50 ppm); however, increased near exponentially with increasing ethanol content.

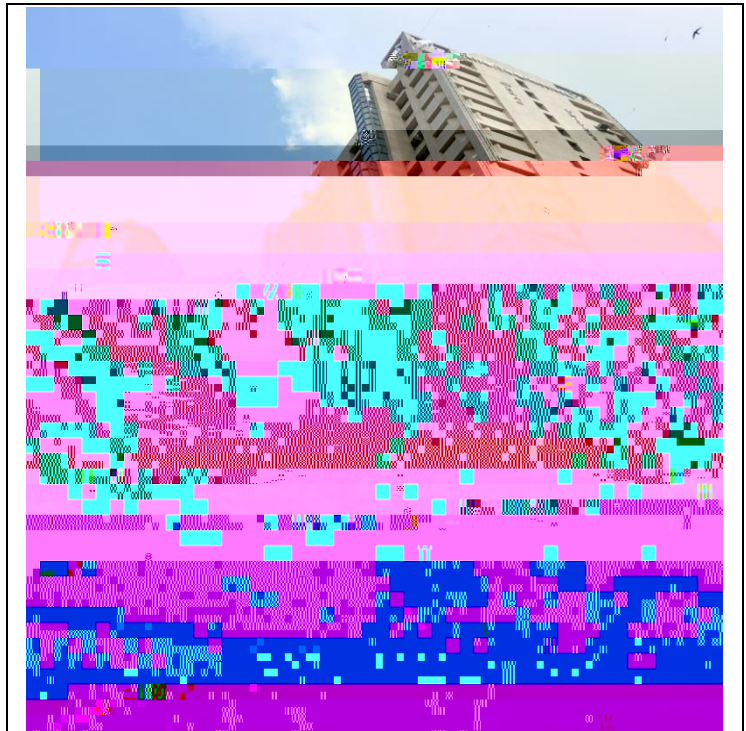
The maximum solubility of Ibu (1726 ppm) was observed in a solvent containing 1.52% leucine, 5.22% mannitol, 0.25% HPMC, 1.55% PI F127 and 10.75% w/w ethanol. At 40 °C, there was phase separation between 34% and 63% w/w E/(E+W). Individually, the effect of PI F127 showed significant influence on enhancing the solubility of Ibu and lactose showed a linear increase of Ibu aqueous solubility (slope ~1200). The effects of individual leucine, mannitol and HPMC on Ibu solubility were limited; however, the combination of these excipients raised Ibu solubility very high.

The solubility effect of these excipients is important in designing the crystallization technique for Ibu with enhanced solubility at low ethanol content. Study of Ibu solubility in presence of L-lactose, PI F127, HPMC, L-leucine and D-mannitol expected to contribute designing the phase diagram of Ibu in aqueous ethanol solvent system for crystallization process

Dr Afrina has completed her PhD in Pharmaceutical sciences from Queensland University of Technology, Australia. She completed her Bachelor of Pharmacy (Hons.) and Master of Pharmacy from Jahangirnagar University. She has publications in national and international peer-reviewed journals in different research areas such as Phytochemistry, Pharmacology, and Pharmaceutical technology.

[20th Annual Meet on pharmaceutical sciences, Bangkok, Thailand, October 21-22, 2020.](#)

**Abstract Citation:** \_\_\_\_\_, [The solubility measurements of crystallized Ibuprofen at low ethanol contents with aqueous co-solvents of excipients, PHARMA MEET 2020, Bangkok, Thailand, October 21-22, 2020.](#)



**Publication:**

1. Preparation of ibuprofen microparticles by anti-solvent precipitation crystallization (APC) technique: characterization, formulation and in-vitro performance.
2. Formulation and delivery strategies of ibuprofen: Challenges and opportunities.
3. Molecular epidemiology of HIV in Asia.
4. Evaluation of Antibacterial and Antidiarrhoeal Activities of Feronia limonia Leaf Extract.
5. Phytochemical Screening and Cytotoxicity Potential of Ethanolic Extracts of Senna siamea Leaves.